



Dart Aerospace Ltd.
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D4131-5
Job Sheet 191456



Part No: D4131-5

Part Name: Side Plate



Part Weight: 0 lbs

Job Created: 3/1/19

Due Date: 3/6/19

Type: SOLD

Note: DWG REV C SHEET 8 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Job Qty: 41 pcs

DAG
21
9-89

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	41 pcs	3/6/19	3/6/19	0.02	1.31	Waterjet - Flow		2019/03/04
120	QC 8	41 pcs	3/6/19	3/6/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		DAS 40 9-89
							QC 8 - 9		
							QC 8 - 68		MAR 16 2019
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
130	Packaging 3-1 - Stock - B4B	41 pcs	3/6/19	3/6/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B	✓				
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				140 QC 21 - SA	41 pcs	3/6/19	0.00 0.00	QC 21 - SA - 21	DAS 21 MAR 07 2019
								QC 21 - SA - 70	
								QC 21 - SA - 53	9-88
				Part Op 120 - (QC8- Inspect parts - second check) Descriptions: 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
				Job BOM					
				Part / Item	Component Name	Quantity	Operation	Container	
				M304S18GA	304/316 .050 Sheet	2.2796 sf (.0556 ea)	100-Waterjet - Flow - 1		
				Job Allocations					
Operation	Component Part	Required	Inventory	Allocated					
100-Waterjet - Flow - 1	M304S18GA	2	124	0					
Part Specifications									
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments				
1	Side Plate	2.320Inches ± 0.010	2.330 2.310						
2	Side Plate	1.310Inches ± 0.010	1.320 1.300						
3	Side Plate	3.369Inches ± 0.010	3.379 3.359						
4	Side Plate	3.454Inches ± 0.010	3.464 3.444						
5	Side Plate	0.050Inches ± 0.010	0.060 0.040						



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Container No: S159023

Part: D4131-5

Job No: 191456

Serial No/Batch: S159023

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/05/19